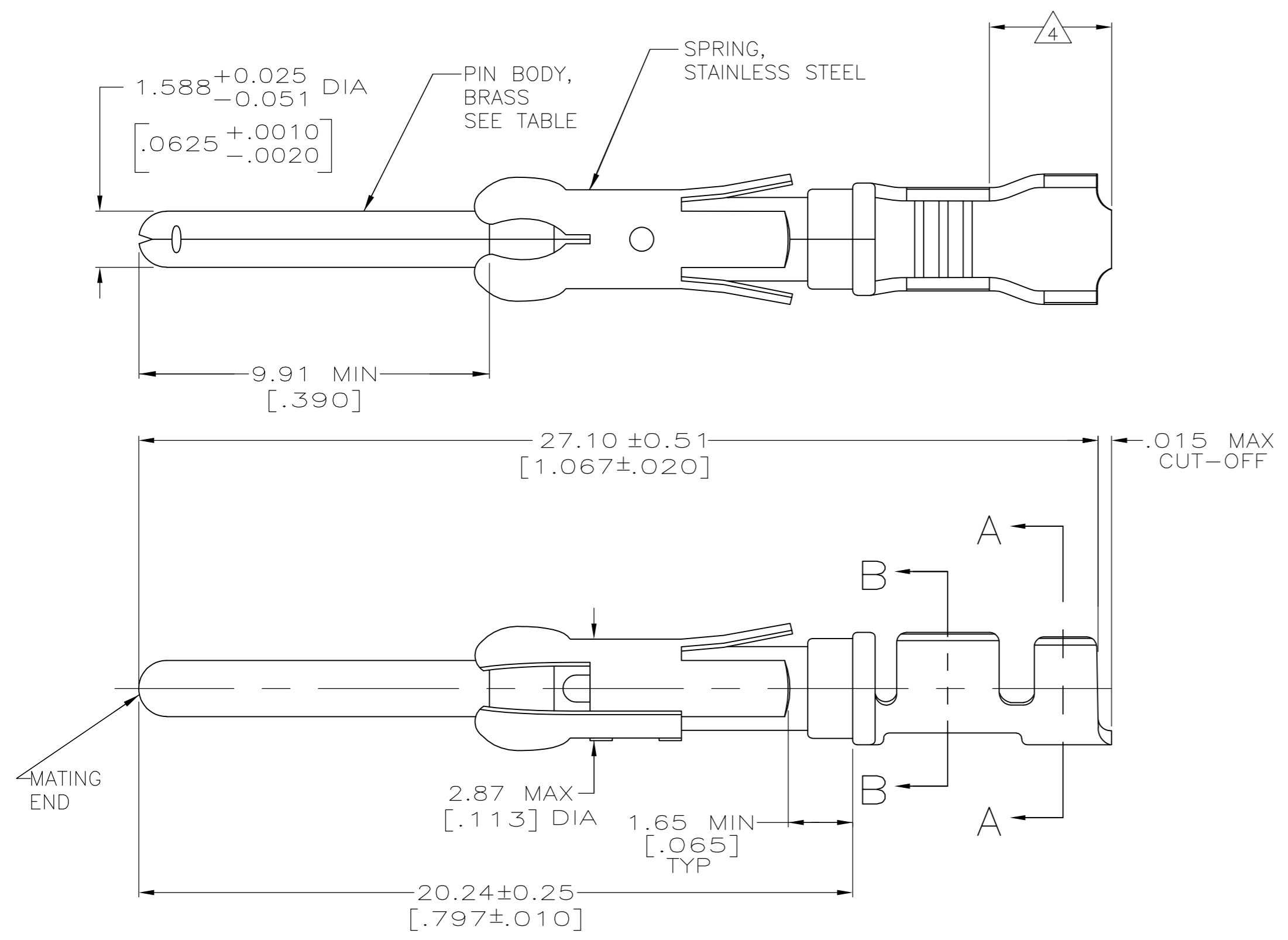
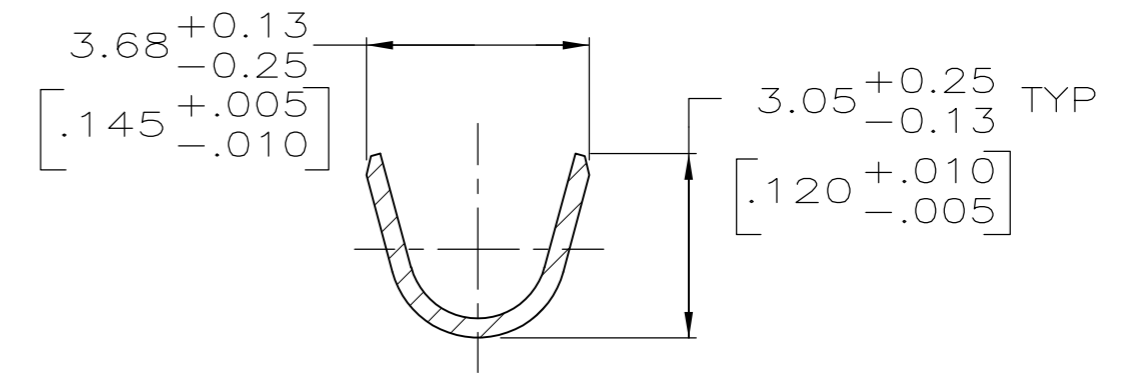


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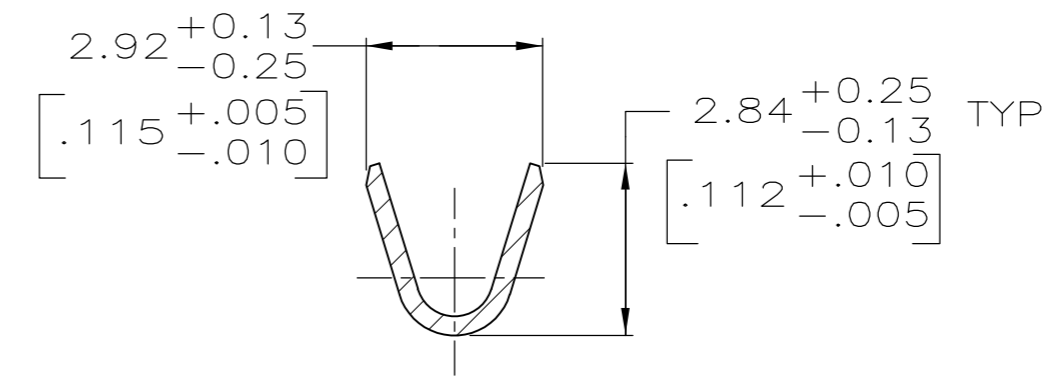
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
FT	47	F2	REVISED PER ECO-15-003583	07MAR2015	NK	MZ	



- 8 $0.38\mu\text{m}$ $[\.000015]$ MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 $[\.200]$ MIN, $1.27\mu\text{m}$ $[\.000050]$ MIN TIN-LEAD PER MIL-T-10727 ON OPPOSITE END FOR A LENGTH OF 5.69 $[\.224]$ MIN, BOTH OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PER QQ-N-290.
- 9 $1.27\mu\text{m}$ $[\.000050]$ MIN TIN PER MIL-T-10727 OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PER QQ-N-290.



SECTION A-A



SECTION B-B

- 1 $0.76\mu\text{m}$ $[\.000030]$ MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 $[\.200]$ MIN WITH $1.27\mu\text{m}$ $[\.000050]$ MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PLATE. CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- 2 $0.76\mu\text{m}$ $[\.000030]$ MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 $[\.200]$ MIN WITH A UNIFORM GRADIENT TO $0.25\mu\text{m}$ $[\.000010]$ ON REMAINDER, OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PLATE. GOLD FLASH ALL OVER. CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- 3 $0.38\mu\text{m}$ $[\.000015]$ MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 $[\.200]$ MIN WITH $1.27\mu\text{m}$ $[\.000050]$ MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PER QQ-N-290.
- 4 GOLD PLATING NOT REQUIRED IN THIS AREA.
- 5 $1.27\mu\text{m}$ $[\.000050]$ MIN TIN-LEAD PER MIL-T-10727 OVER $1.27\mu\text{m}$ $[\.000050]$ MIN NICKEL PER QQ-N-290.
- 6 ALL CONTACTS ON THIS DRAWING CAPABLE OF BEING USED WITH:
 A WIRE RANGE OF 18-16 AWG WITH AN INSULATION RANGE OF $\varnothing 2.03-2.54$ $[\.080-.100]$ OR
 A WIRE SIZE OF 0.75mm^2 WITH AN INSULATION RANGE OF $\varnothing 1.35-1.65$ $[\.053-.065]$ OR
 A WIRE SIZE OF 1.0mm^2 WITH AN INSULATION RANGE OF $\varnothing 1.45-1.80$ $[\.057-.071]$.

SUPERCEDED BY 66099-3

PACKAGING TYPE	CONTACT FINISH	STRIP P/N REF	PART NO
SMALL PACK	9	1-66098-8 OR 1-66098-9	1-66099-6
STANDARD	9	1-66098-8 OR 1-66098-9	1-66099-5
SMALL PACK	1	66098-4	1-66099-4
SMALL PACK	3	66098-3	1-66099-3
SMALL PACK	5	66098-2	1-66099-2
SMALL PACK	2	66098-1	1-66099-1
STANDARD	8	1-66098-6	1-66099-0
STANDARD	1	66098-4	66099-4
STANDARD	3	66098-3	66099-3
STANDARD	5	66098-2	66099-2
STANDARD	2	66098-1	66099-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	L.SIPE	05/29/92
CHK	W.LENKER	6-11-92
APVD	G.STEINHAUER	7-7-92

TE Connectivity

PIN ASSEMBLY, LOOSE PIECE, TYPE III+

SIZE	A2	CAGE CODE	00779	DRAWING NO	C=66099	RESTRICTED TO	-
SCALE	8:1	SHEET	1 OF 1	REV	F2		